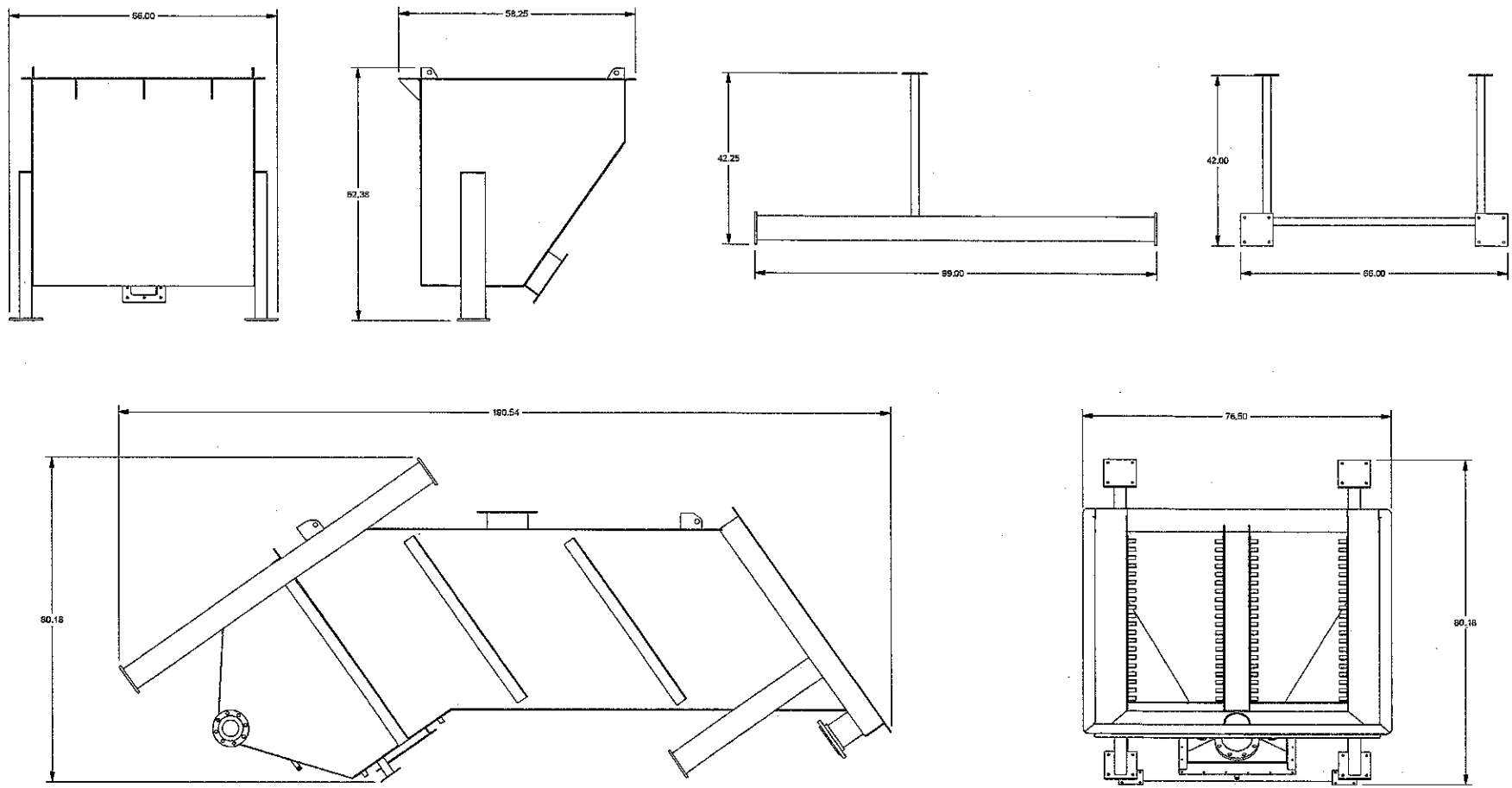

NOTE:SHIPPING DIMENSIONS GIVEN FOR THE THREE ASSEMBLIES ON THE CLARIFIER

THIRD ANGLE PROJECTION

ALL WELD SYMBOL SIZES ARE MINIMUM REQUIRED.
DIMENSIONS IN (mm) ARE MILLIMETERS.
DO NOT SCALE DRAWING.
DRAWN PER ASME Y14.5-2009

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES
AND TOLERANCES TO BE AS FOLLOWS.

FABRICATION	MACHINE
.XX ± .04	.XX ± .03
[X ± 2]	.XXX ± .005
< ± 2	[X ± 1]
	[X ± .1]
	< ± 1°

REV	DESCRIPTION	DATE	BY	ECN	REV	DESCRIPTION	DATE	BY	ECN

DWG BY: SJG DATE: 2/9/2016
CKD BY: DATE:
FILE: 40019568.idw
SALES ORDER NUM: 15437
CLIENT:

TITLE: CLARIFIER SPC-150 MAIN WELDMENT

CLIENT: [redacted]

M.W. WATERMARK LLC
www.mwwatermark.com

SERIAL NUMBER	DRAWING NUMBER	SHEET	REV
SPC00051	40019568	2 OF 3	00